

Instructions



Custom PD44

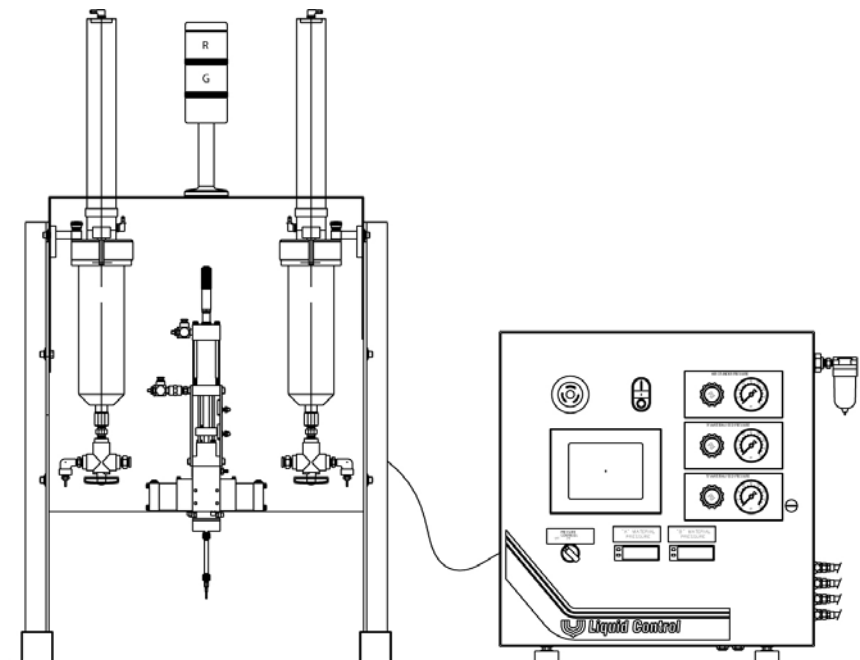
Appendix Manual

3A0240A



Important Safety Instructions

Read all warnings and instructions in this and all supplied manuals. Save these instructions.



PROVEN QUALITY. LEADING TECHNOLOGY.

Contents

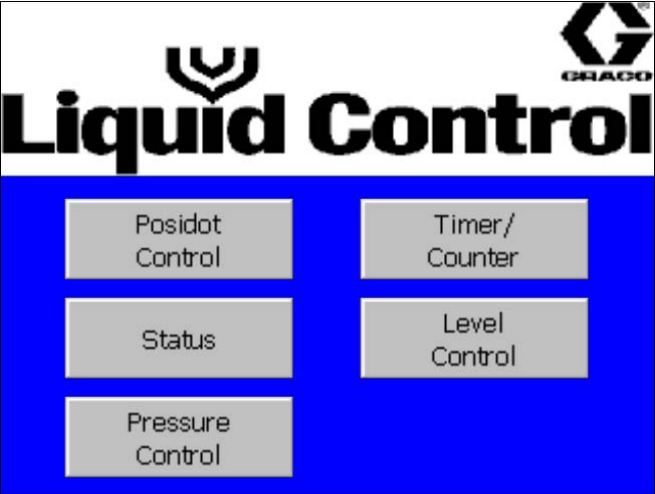
Overview 2
Instructions..... 2
Graco Ohio Standard Warranty 4
Graco Ohio Information 4

Overview

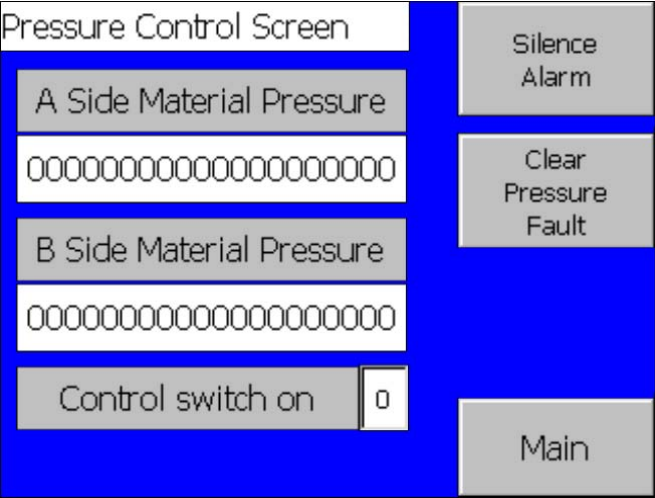
Refer to the main system manual(s) for instructions except for the items listed in this manual.

Instructions

This machine has a new main screen with a button to access the new Pressure Control screen.



This machine has a new Pressure Control screen, shown below.



A Side Material Pressure indicator

B Side Material Pressure indicator

These indicators give status of ram material pressure.

PRESSURE FAULT: This indication is displayed when the material pressure is below the operating limits.

PRESSURE OK: This indication is displayed when the material pressure is within the normal operating limits.

Control switch on indicates if the key switch is active

The PRESSURE CONTROL Switch enables/disables the pressure control shut down feature from the output material pressure.

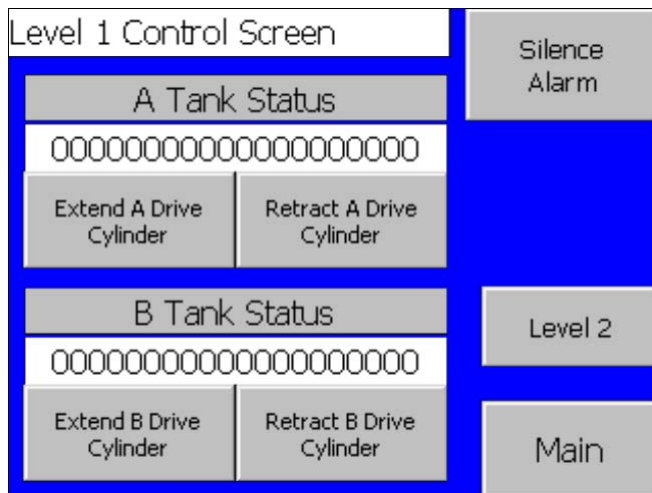
Silence Alarm button

This button will silence the audio alarm when pressed.



NOTE: Pressure readouts set for high set point, if the pressure rises above the set point the audio alarm sounds and the red light on the light tower illuminates until the clear pressure fault pushbutton is pressed.

This machine has a new Level 1 Control screen, shown below. The buttons are used to manually extend and retract the air cylinder that drives the piston in the cartridge feed.



Graco Ohio Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

FOR GRACO CANADA CUSTOMERS

The Parties acknowledge that they have required that the present document, as well as all documents, notices and legal proceedings entered into, given or instituted pursuant hereto or relating directly or indirectly hereto, be drawn up in English. Les parties reconnaissent avoir convenu que la rédaction du présente document sera en Anglais, ainsi que tous documents, avis et procédures judiciaires exécutés, donnés ou intentés, à la suite de ou en rapport, directement ou indirectement, avec les procédures concernées.

Graco Ohio Information

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.
Toll Free: 1-800-746-1334 or Fax: 330-966-3006

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

This manual contains English. MM 3A0240

Graco Headquarters: Minneapolis
International Offices: Belgium, China, Japan, Korea

GRACO OHIO INC. 8400 PORT JACKSON AVE NW, NORTH CANTON, OH 44720

Copyright 2009, Graco Ohio Inc. is registered to ISO 9001

www.graco.com

Rev 11/2009