

# Instructions



# Custom PD44

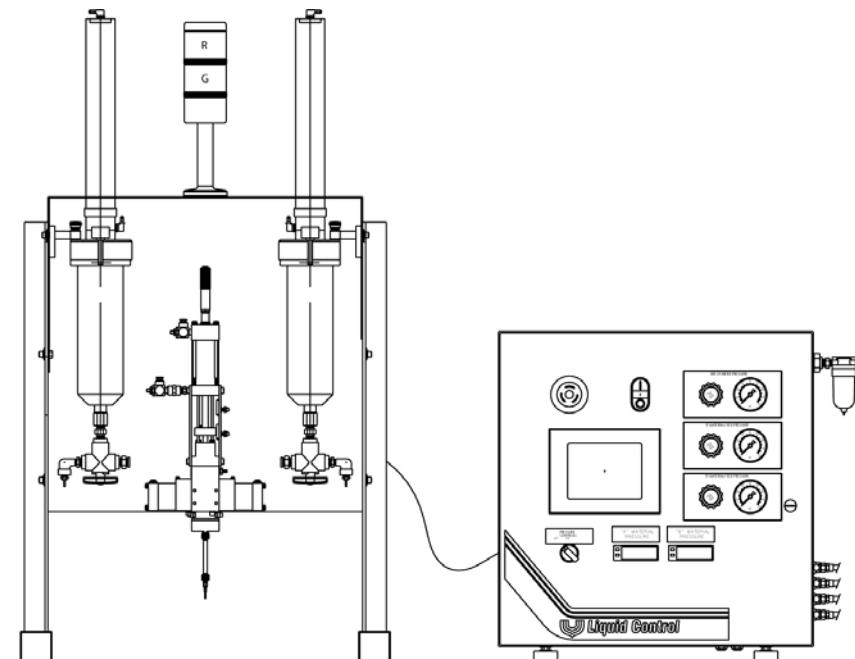
## Appendix Manual

3A0240A



### Important Safety Instructions

Read all warnings and instructions in this and all supplied manuals. Save these instructions.



# Contents

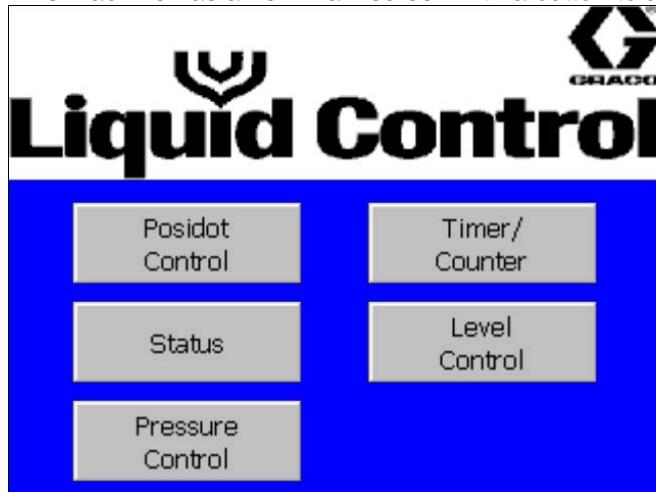
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## Overview

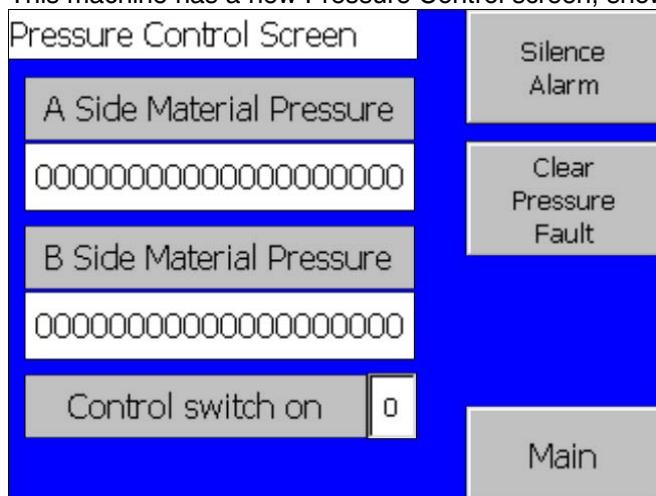
Refer to the main system manual(s) for instructions except for the items listed in this manual.

## Instructions

This machine has a new main screen with a button to access the new Pressure Control screen.



This machine has a new Pressure Control screen, shown below.



### A Side Material Pressure indicator

### B Side Material Pressure indicator

These indicators give status of ram material pressure.

**PRESSURE FAULT:** This indication is displayed when the material pressure is below the operating limits.

**PRESSURE OK:** This indication is displayed when the material pressure is within the normal operating limits.

### **Control switch on indicates if the key switch is active**

The PRESSURE CONTROL Switch enables/disables the pressure control shut down feature from the output material pressure.

### **Silence Alarm button**

This button will silence the audio alarm when pressed.



**NOTE:** Pressure readouts set for high set point, if the pressure rises above the set point the audio alarm sounds and the red light on the light tower illuminates until the clear pressure fault pushbutton is pressed.

This machine has a new Level 1 Control screen, shown below. The buttons are used to manually extend and retract the air cylinder that drives the piston in the cartridge feed.

Level 1 Control Screen		Silence Alarm
A Tank Status		
00000000000000000000000000000000		
Extend A Drive Cylinder	Retract A Drive Cylinder	
B Tank Status		Level 2
00000000000000000000000000000000		
Extend B Drive Cylinder	Retract B Drive Cylinder	Main

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**Toll Free:** 1-800-746-1334 **or Fax:** 330-966-3006

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*This manual contains English. MM 3A0240*

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